

## Tap and twist drill set

### 14 piece twist drill and tap set

- HSS-Cobalt (M35 quality)
- DIN 371/376
- Through holes: straight flute
- White ring: black oxide finish for improved durability.  
For use in materials such as cast iron and stainless steel
- Twist drills (TDCO-series) also sold per 5 and 10 pieces and taps also available separately

**DTS.312**

Twist drills	Taps
Ø 2.5 mm	M3
Ø 3.3 mm	M4
Ø 4.2 mm	M5
Ø 5 mm	M6
Ø 6.8 mm	M8
Ø 8.5 mm	M10
Ø 10.2 mm	M12



## Drill tap combination (sets)

### Features

- Drilling & tapping with 1 tool
- Also suitable for hard metals (such as stainless steel)
- Cost saver:
  - No need for drill chuck adapter
  - No need for drill chuck
  - No need for tap holder
- Time saver:
  - No need finding the correct tool
  - No need to interchange tools
  - No need to reposition drilling machine
- Especially suitable for on-the-job tasks with limitations to the amount of tools you can bring along.
- HSS-Cobalt (M35 quality)
- Black oxide coating



### Application

- Alloy steels, castings & forgings
- Suitable and directly fitting (19.05 mm Weldon connection) to Euroboor magnetic drilling machines:
  - ECO.50-T,
  - ECO.50<sup>+</sup>/T,
  - ECO.55S/T,
  - ECO.55S<sup>+</sup>/T,
  - ECO.55S<sup>+</sup>/TA,
  - ECO.100/4 (D),
  - ECO.100S<sup>+</sup>/T,
  - ECO.100S<sup>+</sup>/TD,
  - TUBE.55S/T
  - TUBE.55S<sup>+</sup>/T

Part number	Tap size	Max. drilling/ tapping depth
EDT.08	M8 x 1.25	17 mm
EDT.10	M10 x 1.5	20 mm
EDT.12	M12 x 1.75	20 mm
EDT.14	M14 x 2.0	18 mm
EDT.16	M16 x 2.0	18 mm
EDT.18	M18 x 2.5	20 mm
EDT.20	M20 x 2.5	25 mm
EDT.22	M22 x 2.5	24 mm
EDT.24	M24 x 3.0	26 mm
EDT.27	M27 x 3.0	29 mm
EDT.30	M30 x 3.5	31 mm

### Drill tap combination sets

- Delivered in luxury case
- Content: EDT.08, EDT.10 and EDT.12

**EDT.SET/1**

- Delivered in luxury case
- Content: EDT.14, EDT.16 and EDT.18

**EDT.SET/2**