

Classifications

Characteristics and typical fields of application

Special cored wire developed for gouging applications in vertical down position. High penetration. Can also be used for cutting application.

Gouging of old overlays on rolls before re-hardfacing, cutting of steel scrap parts.

Hardness as welded: NA

Gouging rate at 350A / 40 V 6 – 7 (kg / h)

Gouging rate at 450A / 40 V 10 – 11 (kg / h)

Gouging rate at 400A / 35 V 7 – 8 (kg / h)

Gouging rate at 400A / 40 V 8 – 9 (kg / h)

Approvals

-