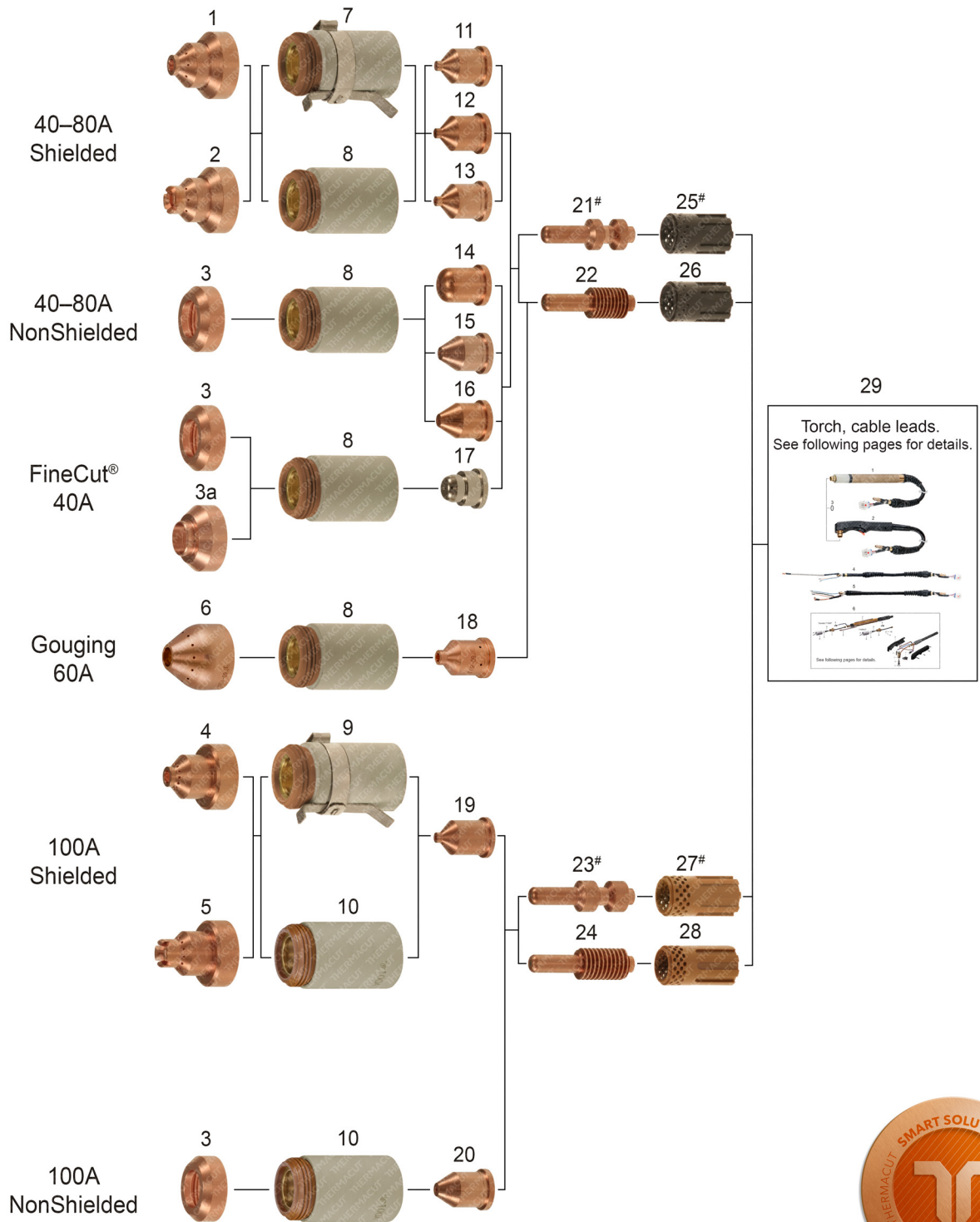


**THERMACUT® REPLACEMENT PARTS SUITABLE FOR**  
**Hypertherm®**  
**POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650**  
**T60™/T60M™, T80™/T80M™, T100™/T100M™/T100M-2™**



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**Hypertherm®**  
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**T60™/T60M™, T80™/T80M™, T100™/T100M™/T100M-2™**

Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg
*1.	T-9831*	120930-UR	Shield 40A/60A/80A, Machine	1	16.	T-3892	120980	Nozzle 80A, Extended	5
*2.	T-9830*	120929-UR	Shield 40A/60A/80A, Hand	1	17.	T-9998	220329	Nozzle 40A, FC	5
3.	T-4188	120979	Deflector 40A/60A/80A/100A	1	18.	T-11300	220059	Nozzle 60-80A, Gouging	5
3a.	T-10410	220325 OEM	Deflector, CE 40A, FC	10	19.	T-8892	220011	Nozzle 100A	5
*4.	T-9832*	220047-UR	Shield 100A, Machine	1	20.	T-4190	220064	Nozzle 100A, Extended	5
*5.	T-9833*	220065-UR	Shield 100A, Hand	1	Ⓞ 21.	T-4454	120926-UR	Electrode 40A/60A/80A, Long Life	5
6.	T-11299	120977	Shield 60-100A, Gouging	1	22.	T-8401	120926	Electrode 40A/60A/80A	5
7.	T-12067	220061	Retaining Cap 40A/60A/80A, Ohmic	1	Ⓞ 23.	T-4455	220037-UR	Electrode 100A, Long Life	5
8.	T-12066	120928	Retaining Cap 40A/60A/80A	1	24.	T-8872	220037	Electrode 100A	5
9.	T-12071	220206	Retaining Cap 100A, Ohmic	1	Ⓞ 25.	T-4456	120925-UR	Swirl Ring 40A/60A/80A, Long Life	2
10.	T-8902	220048	Retaining Cap 100A	1	26.	T-8400	120925	Swirl Ring 40A/60A/80A	2
11.	T-3891	120932	Nozzle 40A	5	Ⓞ 27.	T-4457	220051-UR	Swirl Ring 100A, Long Life	2
12.	T-8405	120931	Nozzle 60A	5	28.	T-11288	220051	Swirl Ring 100A	5
13.	T-3890	120927	Nozzle 80A	5	29.	Torch, cable leads. See following pages for details.			
14.	T-3889	220006	Nozzle 40A, Extended	5					
15.	T-4572	220007	Nozzle 60A, Extended	5					

\* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

Ⓞ MUST BE USED ONLY AS THE SET OF ELECTRODE & SWIRL RING, LIKE SHOWN IN THE PICTURE (UR DESIGN VERSION OR OEM DESIGN VERSION), SET OFFERS LIFETIME LONGER UP TO 50%

**SMART SOLUTION** – DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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