

Classifications

AWS A5.17 / SFA-5.17	EN ISO 14171-A
EH10	S3

Characteristics and typical fields of application

Union S 3 is a coppered solid wire for submerged arc welding of general structural steel grades up to S235-S420.

Recommended SAW flux:
 UV 420 TT UV 420 TTR
 UV 422 TT-LH

Typical analysis

	C	Si	Mn
wt.-%	0.10	0.07	1.50

Operating data

Dimension mm
3.0
4.0
5.0

Approvals

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