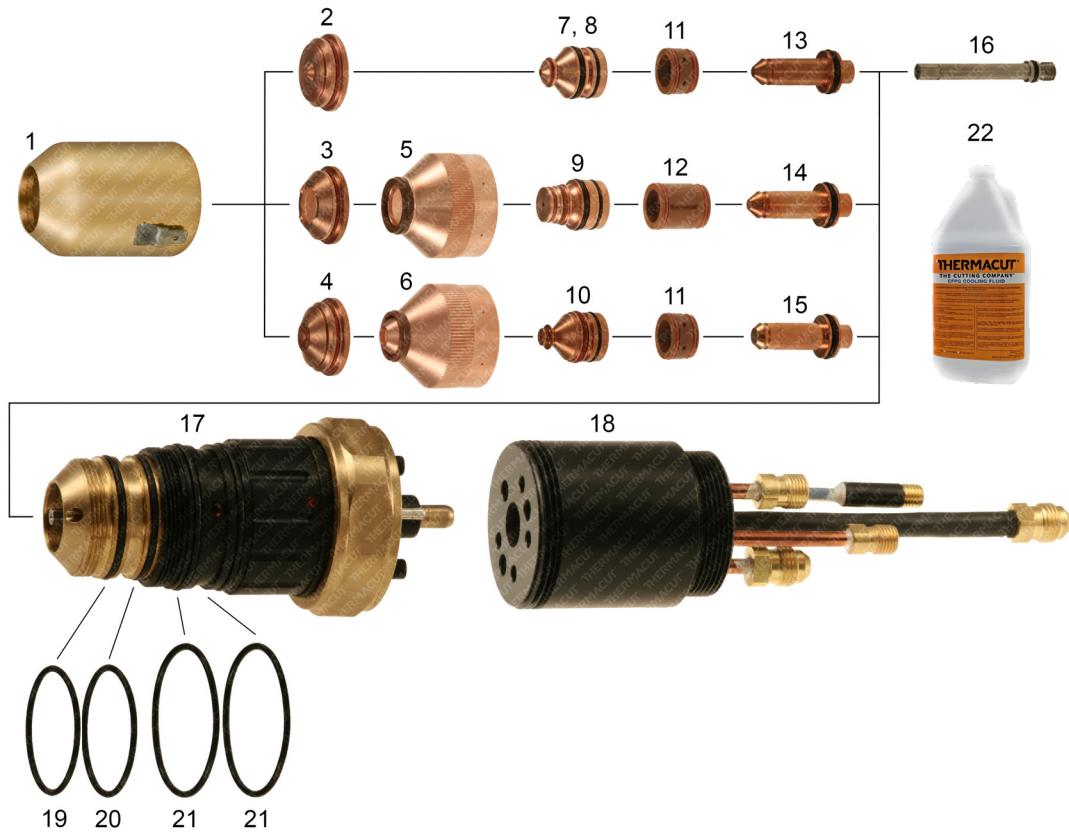


**THERMACUT® REPLACEMENT PARTS SUITABLE FOR**  
**Hypertherm®**  
**HD®1070/HD®3070 HyDefinition® | PAC®182/PAC®186/PAC®190**



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-2828	020687	Shield Cap, with IHS Tab	1	15.	T-8062	120410	Electrode 100A MS	5
2.	T-8046	020671	Shield 30-50A MS	10	16.	T-8100	120377	Tube, Water Electrode Cooling, PAC®186	1
3.	T-8047	020796	Shield 70A MS/SS	10	17.	T-8063	120349	Torch Main Body, PAC®186	1
4.	T-8048	120273	Shield 100A MS	10	18.	T-8094	028855	Assy, PAC®185/PAC®186, Straight Quick Disconnect	1
5.	T-8050	020795	Inner Retaining Cap 50-70A MS, SS	1	OD 19.	T-8095	044025	O-Ring	10
6.	T-8051	120266	Inner Retaining Cap 100A MS	1	OD 20.	T-4028	044026	O-Ring	10
7.	T-8053	020645	Nozzle 30A MS	5	OD 21.	T-4029	044507	O-Ring	10
8.	T-8054	020646	Nozzle 50A MS	5	NS	KT-1073	028499	PAC®186 Cable Leads 6.1m (20')	1
9.	T-8055	020647	Nozzle 70A MS, SS	5	NS	KT-1329	028500	PAC®186 Cable Leads 7.6m (25')	1
10.	T-8056	120272	Nozzle 100A MS	5	NS	KT-1252	028870	PAC®186 Cable Leads 12.2m (40')	1
11.	T-8057	020637	Swirl Ring 15-100A MS	1	22.			Coolant Liquid. Details on the Accessories page.	
12.	T-8058	020789	Swirl Ring 70A MS/SS	2				Different types of cable leads available on request	
13.	T-8060	120111	Electrode 15-30A	5					
14.	T-8061	120112	Electrode 70A MS/SS	5					

**OD** ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

**NS** NOT SHOWN IN THE PICTURE

**MS** MILD STEEL

**SS** STAINLESS STEEL

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