## Accessories

We are convinced accessories are auxiliary tools. Their development follows from practical situations in which challenges and problems present themselves; problems which could have been prevented by properly estimating the diversity and complexity of the work.

After more than 40 years of practical experience we dare to say we are familiar with most challenges that you may encounter. Euroboor accessories have been developed for direct practical solutions and comfort at work. Non-magnetic base, horizontal drilling or lack of space, you can proceed undisrupted at all times.

Our accessories are professional solutions that are specifically designed for and tuned to your activities.

## Practical solutions for comfort at work

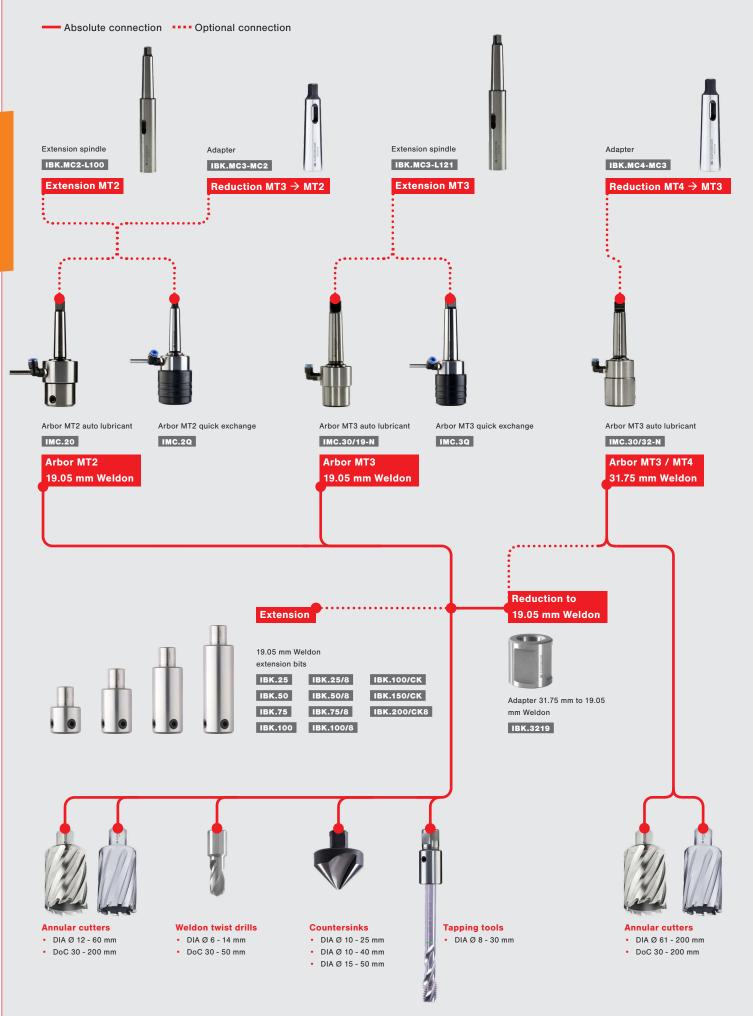
"Our vision is focused on developing accessories that add value and facilitate you in your daily work".

No mar

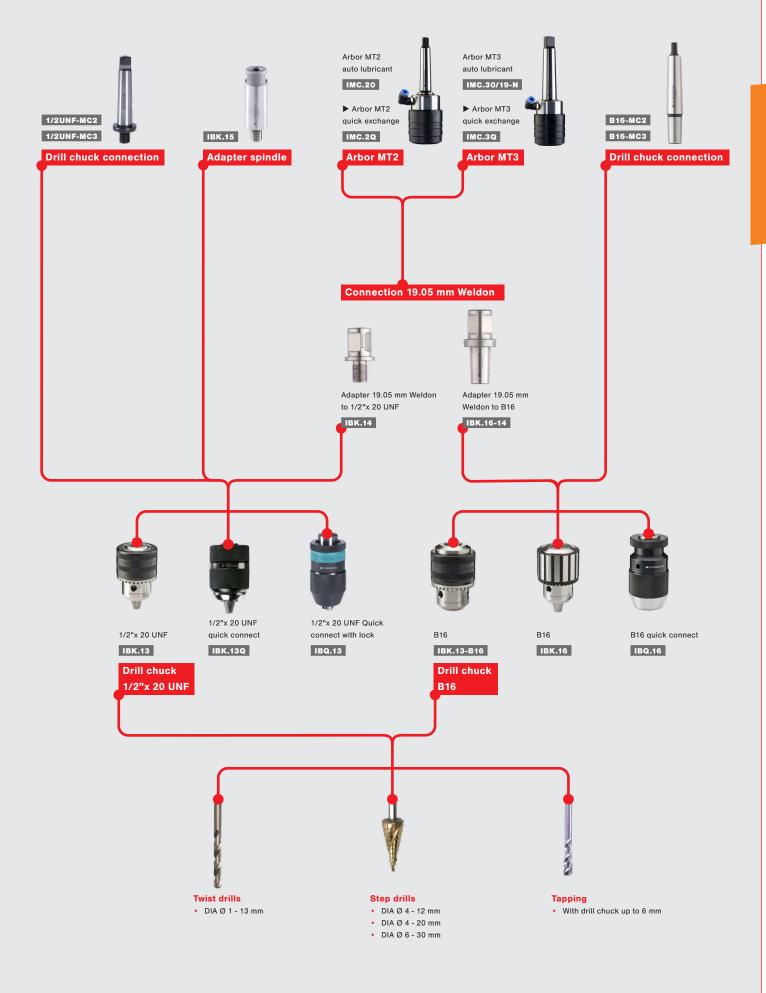
59

IT RAN

#### Weldon setup overview



60





# Armature kit

The armature kit consists of original parts for the maintenance of your magnetic core drill. We therefore recommend that you only use this official Euroboor kit to maintain your machine warranty. There is a suitable armature kit for all Euroboor magnetic core drilling machines.

#### **Total package**

The use of all spare parts from this total package ensures that the lifespan of your magnetic drilling machine can be extended by factor four to five. In addition, hidden maintenance costs are kept to a bare minimum and you maintain your machine warranty. After maintenance with the armature kit, the magnetic drilling machine operates as new again.

The armature kit with original Euroboor spare parts consists of:

- Armature
- Bearing(s)\*
- Circlip
- First gear
- Carbon brush set

ARM.KIT

\* Depending on machine the number and type of bearings may vary.

First gear

Circlip

Armature

Carbon brush set

Bearing





WelNit kit

- The WelNit Kit gives you the possibility to connect every type of cutter with your Magnetic Drilling Machine
- The One Touch Arbor gives you the advantage of fast and safe cutter changes. The cutter has a tight fit which gives
- you less vibrations during the cutting process
- For every cutter length you have the right pilot pin in the box
- Packed in luxury case

#### The WelNit kit consists of:

- Morse taper Nitto: morse taper for placement in a Core drilling machine and the use of a Nitto One-Touch
- 2 Adapters one-Touch Nitto-3/4" Weldon: adapter to place a drill with Weldon recording in a drill with Nitto one Touch recording.
- Includes 6 mm and 8 mm hole for a Pilot pin
  Adapter 19.05 mm WelNit 1/2" x 20 UNF: adapter to place a drill head with 20 UNF connection in a drill with
- Nitto one Touch connection
  Drill chuck quick change 13mm 1/2" x 20 UNF: drill head for the use of twist drills with a round or 3 flat shank up to 13 mm
- 9 Different pilot pins for placing the drill in the correct position and pushing out the slug:
- Ø 6.35 x 90 mm, Ø 6.35 x 102 mm, Ø 6.35 x 120 mm, Ø 6.35 x 127 mm, Ø 6.35 x 155 mm, Ø 8.0 x 103 mm, Ø 8.0 x 122 mm, Ø 8.0 x 128 mm, Ø 8.0 x 165 mm



Content MC3 kit:	Content MC2 kit:
<ul> <li>IMC.3 NITTO</li> </ul>	<ul> <li>IMC.2 NITTO</li> </ul>
<ul> <li>IBK.NIT</li> </ul>	<ul> <li>IBK.NIT</li> </ul>
<ul> <li>IBK.NIT/8</li> </ul>	<ul> <li>IBK.NIT/8</li> </ul>
<ul> <li>IBK.14/NIT</li> </ul>	<ul> <li>IBK.14/NIT</li> </ul>
<ul> <li>IBQ.13</li> </ul>	<ul> <li>IBQ.13</li> </ul>
• IBC.75	• IBC.75
• IBC.80	• IBC.80
• IBC.90	• IBC.90
• IBC.100	• IBC.100
• IBC.130	• IBC.130
<ul> <li>IBC.K25</li> </ul>	<ul> <li>IBC.K25</li> </ul>
<ul> <li>IBC.K50</li> </ul>	<ul> <li>IBC.K50</li> </ul>
• IBC.128	<ul> <li>IBC.128</li> </ul>
• IBC.120	• IBC.120
WELNIT-KIT.MC3	WELNIT-KIT.MC2

## Adapters

#### Pipe Adapter kit

- Suitable for tube diameter from Ø 50 mm up to 500 mm
- Suitable for all Euroboor magnetic drilling machines (except ECO.200 & TUBE serie)
- Suitable for almost all drilling machines in the market (for universal use)

#### Dimensions PAK.250

Lenght: 286 mm Width: 268 mm Height: 96 mm

#### Dimensions inside plate

Lenght:	265 mm
Width:	112 mm
Height:	14 mm

Weight 12.5 kg PAK.250

PAR.230





/////////

Vacuum Adapter kit Ø 300 mm including pump • Dimensions: Ø 300 mm

VAC.810

Vacuum Adapter kit oval Clamp system with 2 suction pads including pump

• Dimensions: 450 x 250 mm

#### Components also available separetely

- Vacuum pump
- Power: 1/2 hp
- Inlet port: 1/4" flare & 3/8" flare
- Ultimate vacuum: 3x10<sup>-1</sup> Pa, 25 microns
- Flow rate: 5 CFM, 142 l/min (110V)
   4.5 CFM, 128 l/min (220V)
- Voltage: 110 120 V / 220 240 V / 50 60 Hz

VAC.001

Vacuum plate round Ø 300 mm VAC.002

Vacuum plate oval Ø 450 x 250 mm VAC.003

## Extensions



Extension Weldon 25 mm 19.05 mm (3/4") Weldon, 25 mm (1") extension, outer Ø 35 mm (1 3/8") For 6.35 mm (1/4") pilot pins

IBK.25 For 8 mm (5/16") pilot pins IBK.25/8

#### Extension Weldon 50 mm

19.05 mm (3/4") Weldon, 50 mm (2") extension, outer Ø 35 mm (1 3/8") For 6.35 mm (1/4") pilot pins

IBK.50 For 8 mm (5/16") pilot pins IBK.50/8

#### Extension Weldon 75 mm

19.05 mm (3/4") Weldon, 75 mm (2 15/16") extension, outer Ø 35 mm (1 3/8") For 6.35 mm (1/4") pilot pins

IBK.75 For 8 mm (5/16") pilot pins IBK.75/8

#### **Extension Weldon 100 mm**

19.05 mm (3/4") Weldon, 100 mm (3 15/16") extension, outer Ø 35 mm (1 3/8") For 6.35 mm (1/4") pilot pins

IBK.100 For 8 mm (5/16") pilot pins IBK.100/8



MT3 - 250 mm extension MT3 - MT3 IBK.MC3-L250 MT3 - 121 mm extension MT3 - MT3 IBK.MC3-L121

MT3 - 450 mm extension MT3 - MT3 IBK.MC3-L450



### Extreme Thin Extension

Weldon 100 mm 19.05 mm (3/4") Weldon, 100 mm (4") extension, outer Ø 25.95 mm (1 1/32") For 6.35 mm (1/4"), 8 mm (5/16") pilot pins

IBK.100/CK

#### Extreme Thin Extension

Weldon 150 mm 19.05 mm (3/4") Weldon, 150 mm (6") extension, outer Ø 25.95 mm (1 1/32") For 6.35 mm (1/4"), 8 mm (5/16") pilot pins IBK.150/CK

### Extreme Thin Extension

Weldon 200 mm 19.05 mm (3/4") Weldon, 200 mm (8") extension, outer Ø 25.95 mm (1 1/32") For 6.35 mm (1/4"), 8 mm (5/16") pilot pins IBK.200/CK



## Connections



Adapter Nitto One Touch (external) to 19.05 mm (3/4") Weldon (internal) IBK.NIT



Adapter Fein Quick-In (external) to 19.05 mm (3/4") Weldon (internal) IBK.QFN

Adapter 19.05 mm Weldon

(external) to B16 drill chuck

connection

IBK.16-14



Adapter 19.05 mm Weldon (external) to 1/2" x 20 UNF IBK.14



Reduction Ring 31.75 mm (1 1/4") Weldon (external) to 19.05 mm (3/4") Weldon (internal) IBK.3219

## Morse Taper reductions



Morse Taper reduction MT3 (machine) to MT2 (tool holder) IBK.MC3-MC2



Morse Taper reduction MT4 (machine) to MT3 (tool holder) IBK.MC4-MC3

#### **Accessories**



MC.2 / MC.3

Arbor MT2 - 19.05 mm (3/4") Weldon For cutters Ø 12 - 60 mm MC.2

Arbor MT2 - 19.05 mm (3/4") Weldon Including lubrication ring IMC.20

Auto Arbor MT2 - 19.05 mm (3/4") Weldon Including lubrication ring Quick exchange, Weldon connection IMC:20

Arbor MT3 - 19.05 mm (3/4") Weldon For cutters Ø 12 - 60 mm MC.3

Adapter 1/2" x 20 UNF (external) to 1/2" x 20 UNF (internal) extension adapter for drill chucks fitting length 65 mm IBK.15



MC.3/32

Arbor MT3 - 19.05 mm (3/4") Weldon For cutters Ø 12 - 60 mm With extended shaft, including lubrication ring

MC.3-75 Arbor MT3 - 19.05 mm (3/4") Weldon Including lubrication ring

IMC.30/19-N

IMC.3Q

Auto Arbor MT3 - 19.05 mm (3/4") Weldon Including lubrication ring Quick exchange, Weldon connection (1 1/4") Weldon For cutters Ø 61 - 100 mm MC.3/32 Arbor MT3 - 31.75 mm

Arbor MT3 - 31.75 mm

IMC.30/19-N / IMC.30/32-N

(1 1/4") Weldon Including lubrication ring IMC.30/32-N

Arbor MT4 - 31.75 mm (1 1/4") Weldon

Including lubrication ring

Arbor MT4 - 31.75 mm (1 1/4") Weldon Including lubrication ring EC0200.MC4/32



Nitto 2 / 3

Arbor Nitto MT2 - 19.05 mm (3/4") Weldon For Nitto cutters, Including lubrication ring IMC.2 NITTO

Arbor Nitto MT3 - 19.05 mm (3/4") Weldon For Nitto cutters, Including lubrication ring

IMC.3 NITTO

Assembly of a shorter extension adapter IBK.15 for use with drill chucks.

#### Benefit: increases space for twist drills

IBK.15 with a drill chuck IBQ.13Q for illustration purpose





## Drill chuck connections



Morse Taper 2 to B16 Spindle connection B16-MC2

Morse Taper 2 to B18 Spindle connection B18-MC2



Morse Taper 3 to B16 Spindle connection B16-MC3

Morse Taper 3 to B18 Spindle connection B18-MC3



Morse Taper 2 to 1/2" x 20 UNF Spindle connection 1/2UNF-MC2



Morse Taper 3 to 1/2" x 20 UNF Spindle connection 1/2UNF-MC3

## Twist drill chucks



Drill chuck DIA Ø 1.5 - 13 mm, 1/2" x 20 UNF connection IBK.13



Drill chuck quick connect DIA Ø 2 - 13 mm 1/2" x 20 UNF connection Keyless IBK.13Q



Drill chuck DIA Ø 1.5 - 13 mm B16 connection IBK.13-B16



Drill chuck DIA Ø 1.5 - 16 mm B16 connection IBK.16



Drill chuck quick connect DIA Ø 1.5 - 13 mm 1/2" x 20 UNF connection Keyless IBQ.13



Drill chuck quick connect DIA Ø 1.5 - 16 mm B16 connection Keyless IBQ.16

The IBQ.13 and IBQ.16 Quick connect drill chucks are keyless, three-jaw, self-centering chucks that hold drill bits in place during drilling tasks. They can be used with magnetic drilling machines together with Euroboor accessories like IBK.14, IBK.15 and 1/2" x 20 UNF Morse Taper.